

Roots® Blower



616 RAM-GJ (GAS)

Part Number – 8515902x*

Repair Kit: 854681RK (Call if unit is bottom shaft)

*Part number changes dependent on shaft location and discharge

- Shaft configurations available: Left, Right, Top, Bottom
- Mechanical seals and viton O-rings are installed at each bearing to control gas and oil leakage
- Hydrodynamic shaft seal
- Heavy-duty unit with integral-shaft ductile iron impellers with an involute profile
- Rigid one-piece casing and head plates are grey iron
- Carburized and ground alloy steel spur timing gears
- Cylindrical roller bearings
- Piston rings reduce air leakage
- Splash oil lubricated on gear and drive ends
- Detachable steel mounting feet (feet are different for horizontal and vertical mounting)



Patented WHISPAIR™ blowers reduce noise and power loss by utilizing an exclusive wrap-around plenum and proprietary WHISPAIR jet to control pressure equalization-feeding backflow in the direction of impeller movement, thereby aiding rotation. This design results in longer bearing life, lower vibration, and reduces noise up to 5 dBA pressure or vacuum.

Also Available in:

- RAM
- RAM-J (Whispair)

Quick Specs

Flow Range	to 2162 CFM
Max ΔPressure	15 PSI
Max ΔVacuum	16" Hg
Maximum RPM	3000
Minimum RPM	1170
Max ΔT	230°F
Connection Size	8" Flange
Shaft Dia.	2"
Min Sheave Dia.	8.5"
Drive End Lubrication	Oil
Gear End Lubrication	Oil
Oil Sump Horiz Config	145 oz
Oil Sump Vert Config	83 oz
Bare Unit Weight	735 lbs
Container	Wood Skid
Skid Size (L x W x H)	54" x 32" x 36"
Shipping Weight on Skid	~785 lbs
Recommended to Ship Via	Truck

Roots Authorized

Representative
Distributor
Packager
Repair Center

816-207-0090

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Air Handling Equipment
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