

Roots® Blower



616 RAM

Part Number – 8514702x*

Repair Kit: 854691RK (Call if unit is bottom shaft)

*Part number changes dependent on shaft location and discharge

- Heavy-duty unit with integral-shaft ductile iron impellers with an involute profile
- Rigid one-piece casing and head plates are grey iron
- Drive end cover and end cover are aluminum
- Carburized and ground alloy steel spur timing gears
- Cylindrical roller bearings
- Piston rings reduce air leakage
- Lip type oil seals prevent lubrication from entering the air chamber.
- Hydrodynamic seal on the drive shaft prevents oil leaks
- Splash oil lubricated gears on drive and gear ends
- Detachable steel mounting feet
- Horizontal and vertical configurations available



Also Available in:

- RAM-J (Whispair)
- RAM-GJ (Gas Whispair)
- RAM-DVJ (Dry Exhauster Whispair)
- RAM-DVJ-G (Dry Exhauster Gas Whispair)
- RAM, RAM-J, RAM-GJ, RAM-DVJ, RAM-DVJ-G with Plugged Impe
- RAM-VJ (Water Sealed Exhauster Whispair)

Equivalent to:

Tuthill M-D Equalizer RM 6016

Quick Specs

Flow Range	to 2162 CFM
Max ΔPressure	15 PSI
Max ΔVacuum	16" Hg
Maximum RPM	3000
Minimum RPM	636
Max ΔT	230°F
Connection Size	8" Flange
Shaft Dia.	2"
Min Sheave Dia.	8.5"
Drive End Lubrication	Oil
Gear End Lubrication	Oil
Oil Sump Horiz Config	145 oz
Oil Sump Vert Config	83 oz
Bare Unit Weight	650 lbs
Container	Wood Skid
Skid Size (L x W x H)	54" x 32" x 36"
Shipping Weight on Skid	~700 lbs
Recommended to Ship Via	Truck

Roots Authorized

Representative

Distributor

Packager

Repair Center

816-207-0090

Sound Enclosures

Custom Fabrication

Blower Packages

Valves, Gauges & Sensors

Spool Pieces

Blower Parts

Oil and Grease

Silencers & Filters

Filter Elements

Air Handling Equipment

Screw Conveyors

