

# Roots™ Blower



## 406 RAM-J

Part Number – 8214902x\*

Repair Kit: 524573RK (Call if unit is bottom shaft)

\*Part number changes dependent on shaft location and discharge

- Heavy-duty unit with integral-shaft ductile iron impellers with an involute profile
- Lip type oil seals prevent lubrication from entering the air chamber.
- Rigid one-piece casing and head plates are grey iron
- Drive end cover and end cover are aluminum
- Carburized and ground alloy steel spur timing gears
- Cylindrical roller bearings
- Piston rings reduce air leakage
- Hydrodynamic seal on the drive shaft prevents oil leaks
- Splash oil lubricated gears on drive and gear ends
- Detachable steel mounting feet
- Horizontal and vertical configurations available



Patented WHISPAIR™ blowers reduce noise and power loss by utilizing an exclusive wrap-around plenum and proprietary WHISPAIR jet to control pressure equalization-feeding backflow in the direction of impeller movement, thereby aiding rotation. This design results in longer bearing life, lower vibration, and reduces noise up to 5 dBA pressure or vacuum.

### Also Available in:

- RAM
- RAM-GJ (Gas Whispair)
- RAM-DPJ (High Pressure Whispair)
- RAM-DVJ (Dry Exhauster Whispair)
- RAM-DVJ-G (Dry Exhauster Gas Whispair)
- RAM-VJ (Water Sealed Exhauster Whispair)

### Equivalent to:

*Tuthill M-D AcousticAir 4706*

### Quick Specs

Flow Range	to 601 CFM
Max ΔPressure	18 PSI
Max ΔVacuum	16" Hg
Maximum RPM	4000
Minimum RPM	850
Max ΔT	240°F
Connection Size	4" FPT
Shaft Dia.	1.5"
Min Sheave Dia.	7.1"
Drive End Lubrication	Oil
Gear End Lubrication	Oil
Oil Sump Horiz Config	55 oz
Oil Sump Vert Config	27 oz
Bare Unit Weight	335 lbs
Container	Wood Skid
Skid Size (L x W x H)	32" x 29" x 26"
Shipping Weight on Skid	~375 lbs
Recommended to Ship Via	Truck

## Roots Authorized

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Repair Center

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5155 E Front Street  
Kansas City MO 64120  
info@jlcomponents.com  
816-207-0090