



- NOTES:
1. DRIVE END COVER TO BE PINNED TO HEADPLATE AFTER ALIGNING SEAL BORE WITH SHAFT WITHIN .001
  2. USE JOHN CRANE PLASTIC LEAD No. 2 ON ALL PIPE THREADS
  3. ITEMS 34 & 54 MUST BE INSTALLED WITH OIL GROOVE AT TOP
  4. TORQUE: 400 RCS TO 400 LBS. FT.  
600 RCS TO 630 LBS. FT.
  5. TORQUE: 400 RCS TO 75 LBS. FT.  
600 RCS TO 140 LBS. FT.
- APPLY LOCKTITE TO SCREW THREADS AND BOTH FACES OF WASHER AND SLINGER

REF 64676023

G INCREASED GEAR NUT TORQUE JHB 3-29-90 3577-V  
 F REVISED PER ECN RVE 027 3483-V FCR AP DB 4-19-86  
 E REVISED PER ECN RVE 1202 3436-V DB AGP FCR 6-05-86  
 D ITEM #63 600 ONLY REVISED REM 11/21/83 3367-VFCR DLB 6-07-86  
 C REMOVED ITEM 36 WASHER REM 02/19 3337-VFCR AP  
 B DOWEL PIN DIMENSION ADDED REM 2/25/83 3246-VFCR AP  
 A ADDED 409 AND ABOVE REM 10/24 620 FCR AP PARTS/XXAS  
 6\* = 110\*

SECTIONAL ASSEMBLY  
400 & 600 RCS-V

65467023

Assembly of Series - RCS-V